

# Molding Tape Adhesion Promoter PF 946C

Molding Tape Adhesion Promoter is a liquid primer used to improve the adhesion of Acrylic Foam Tapes to exterior and interior trims involving injection molded and/or plastic parts (TPO, PPO, PP, PG, PC, PVC and ABS). Use prior to two-way tape application on exterior and interior trims.

**PRODUCT****SIZE****PF 946C**

220 ml (7.5 fl oz)

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!****IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Plastic - TPO, PPO, PP, PG, PC, PVC and ABS

**ADVANTAGES:**

- Improve adhesion of Acrylic Foam Tapes

**DIRECTIONS FOR USE:**

1. Remove previous tape from part and vehicle.
2. Clean metal parts with PF 600 General Purpose Adhesive cleaner and clean plastic parts with PF 525 Plastic Parts Cleaner. Let dry thoroughly.
3. Apply PF 946C Adhesion Promoter on injection-moulded and plastic parts. Avoid contact with metal. Wipe off if it touches metal parts. Let dry 3 to 5 minutes.
4. Apply tape to part with the exterior red release liner still attached to the tape. Paint the part if necessary. Remove interior release liner, being careful not to touch or contaminate the surface of the exposed adhesive.
5. Firmly roll down or rub down plastic moulded part to vehicle. When a heavy moulding is used it might be necessary to hold it in place with duct tape for a couple of hours until adhesive sets.

**Caution: Adhesion promoter will harm metal and painted surfaces. Apply adhesion promoter and molding tape prior to painting molding.**

**TECHNICAL DATA:**

|                                   | <b>PF 946C</b>               |
|-----------------------------------|------------------------------|
| <b>Physical State</b>             | Liquid                       |
| <b>Color:</b>                     | Colourless                   |
| <b>Odour:</b>                     | Sweet mint-like odour        |
| <b>Solubility :</b>               | Soluble                      |
| <b>Flash point:</b>               | -15°C (5°F) (Tag Closed Cup) |
| <b>Auto ignition temperature:</b> | Not available                |
| <b>VOC:</b>                       | 41.94 g/L • 0.35 lbs/gal     |

**PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

**SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

**TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**PRODUCT USE**

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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