

1K primer/filler is a high build one component primer that adheres to bare or painted metals including galvanized steel and aluminum. It will also adhere to plastics, body fillers and fully cured paint. Hides minor sanding scratches.

PRODUCT	SIZE	COLOR
PF 649	340 g (12 oz) Aerosol	Buff
PF 657	340 g (12 oz) Aerosol	Olive Green

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Metals
- Plastics

**ADVANTAGES:**

- UV resistant

**DIRECTIONS FOR USE:**

For best results, use when temperature of the can and surface is between 21°C to 24°C (70°F to 75°F).

1. Remove rust from metal. Clean metal surfaces with PF 605 Wax and Grease Remover. Clean plastic surfaces with PF 606 Plastic Parts Cleaner.
2. Feather-edge and sand painted surfaces. Do not use 1K primer over newly painted surfaces.
3. Remove all coatings and oxidation (white rust) from aluminum.
4. Shake can for 1 minute after mixing ball moves freely. Apply the product.
5. Two thin coats are recommended rather than one heavy coat. Allow 5 minutes flash time between coats.
6. 1K primer dries to the touch in 5–10 minutes. Allow 30–40 minutes dry time at room temperature before top coating or sanding.
7. When finished, turn can upside down and spray about 3 seconds to clean out valve and sprayhead.

**Caution:** It is important to test the compatibility of this product with your paint system before using.

**INCLUDES 2 SPRAYHEADS:**

- Black sprayhead provides a 6½ width fan spray.
- White sprayhead provides a 2½ width fan spray.



**TECHNICAL DATA:**

	PF 649	PF 657
Physical State	Aerosol	Aerosol
Color:	Yellow-brown	Green

<b>Odour:</b>	No data	No data
<b>Solubility :</b>	Not soluble in water	No data
<b>Flash point:</b>	-18°C (0°F)	-18°C (0°F)
<b>Auto ignition temperature:</b>	460°C (860°F) (propellant)	460°C (860°F) (propellant)
<b>MIR:</b>	0.48	0.56

**PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

**SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

**TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**PRODUCT USE**

Many factors beyond Pro Form’s control and uniquely within user’s knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user’s method of application.

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