

High solids, high build primer exhibits outstanding filling properties. Repair surface defects in painted panels. Easy sanding and excellent color holdout. Primer provides excellent adhesion to bare steel, aluminium, galvanized steel, fibreglass, SMC, and treated TPO. You can apply a topcoat directly on this product.

PRODUCT	SIZE	COLOR
PF 547	425 g (15 oz) Aerosol	Black
PF 636	425 g (15 oz) Aerosol	Buff
PF 637	425 g (15 oz) Aerosol	Light Gray

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

**SUITABLE SUBSTRATES:**

- Metal
- Aluminum
- Fiberglass
- SMC
- Treated TPO

**ADVANTAGES:**

- Easy sanding
- Excellent color holdout
- Excellent adhesion

**DIRECTIONS FOR USE:**

All substrates must be degreased and sanded. All rust must be removed. Clean metal surfaces with PF 605 Wax and Grease Remover (Strong), plastic surfaces with PF 606 Plastic Parts Cleaner. Wipe dry while the surface is still wet. Featheredge and sand painted surfaces. Do not use High Build Primer/Filler over newly painted surfaces. Remove all coatings and oxidation (white rust) from aluminum. For best results, use when temperature of the can and surface is between 21°C to 24°C (70°F to 75°F).

1. Shake can for 1 minute after mixing ball moves freely. **NOTE:** Insufficient mixing may cause permanent plugging of the sprayhead. Repeat shaking for 10 seconds after each minute of use.
2. Spray can approximately 20-25 cm (8-10 inches) from surface.
3. Two thin coats are recommended rather than one heavy coat. Allow 5 minutes flashtime between coats. Dries to touch in 5-10 minutes. Can be top coated in 20-30 minutes.
4. When finished, turn can upside down and spray about 3 seconds to clean out valve and sprayhead.

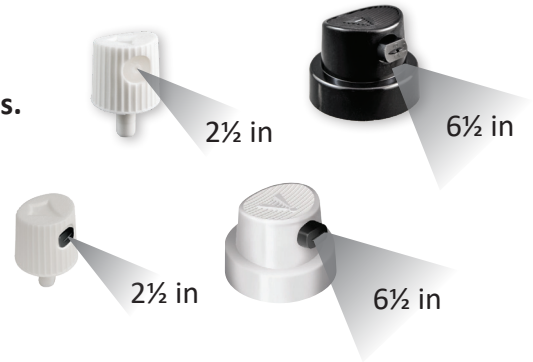
**CAUTION:** It is important to test the compatibility of this product with your paint system before using. This

product is not recommended for use in temperatures below 16°C (60°F). The use below these temperatures will affect dry times and performance.

**INCLUDES 2 SPRAYHEADS :**

Pro Form’s Pro Shade Cap for PF 547 & PF 636 offers the option to choose the width of fan spray that suits your needs.

Pro Form’s Spray Choice Cap for PF 637 offers the option to choose the width of fan spray that suits your needs.



**TECHNICAL DATA :**

	<b>PF 547</b>	<b>PF 636</b>	<b>PF 637</b>
<b>Physical State</b>	Aerosol	Aerosol	Aerosol
<b>Color:</b>	Black	Yellow-brown	Gray
<b>Odour:</b>	No data	No data	Aromatic, sweet odour
<b>Solubility :</b>	Insoluble	Not soluble in water	No data
<b>Flash point:</b>	-18°C (-0.4°F)	-18°C (-0.4°F)	-18°C (-0.4°F)
<b>Auto ignition temperature:</b>	460°C (860°F) (propellant)	460°C (860°F) (propellant)	450°C (842°F) Propane
<b>MIR:</b>		0.48	0.45

**PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

**SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

**TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**PRODUCT USE**

Many factors beyond Pro Form’s control and uniquely within user’s knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user’s method of application.



## Product Data Sheet

# 1K High Build Primer/Filler™ 5 IN 1™ PF 547, PF 636, PF 637

### WARRANTY, LIMITED REMEDY, DISCLAIMER AND LIMITATION OF LIABILITY

Pro Form Products Ltd. ("Pro Form") makes no warranty, either express or implied, and specifically excludes any implied warranties or conditions of quality, whether of merchantability, fitness or otherwise. On any claim, irrespective of the legal theory invoked, Pro Form's total liability shall not exceed the purchase price of the product. At its option, Pro Form may instead replace or repair the product. In no event shall Pro Form be liable for any damages of any type, or for loss. The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.