

An anti-corrosive coating that has excellent adhesion and flexibility. Applied on steel or galvanized metal, it stops rust by an electro-chemical action even in highly corrosive environments. Prevents rust creepage in the area of scratches unlike conventional primers. Apply to ferrous metals prior to welding to prevent corrosion and rust. May be applied after the weld for additional protection.

#### PRODUCT

PF 534

#### SIZE

368 g (13 oz) Aerosol

**READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING!**

**IMPORTANT! This product contains hazardous materials.**

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

**NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.**

#### SUITABLE SUBSTRATES:

- Steel metal
- Galvanized metal

#### ADVANTAGES:

- Improves conductivity
- Provides corrosion protection
- Reduces distortion welding splatter

#### DIRECTIONS FOR USE:

A clean surface is necessary. Remove all rust, scale, paint and grease. All substrates must be degreased and sanded. For best results, use when temperature of the product and surface is between 21°C to 24°C (70°F to 75°F).

1. Shake can for 1 minute after mixing ball moves freely. NOTE: Insufficient mixing may cause permanent plugging of the sprayhead.
2. Apply directly to dry metal or galvanized surfaces. Do not apply over any other paints or coatings.
3. Spray can approximately 15 to 20 cm (8 to 10 inches) from surface.
4. To assure that entire contents will be dispensed, always have the dot on can rim facing toward surface to be sprayed.
5. When finished, turn can upside down and spray about 3 seconds to clean out sprayhead.

|                   |   |
|-------------------|---|
| <b>DRY TIMES:</b> | Allow to dry for 15 minutes before welding. |
| <b>RECOATING:</b> | May be re-coated after 1 to 2 hours.        |

#### TECHNICAL DATA:

|                       |                      |
|-----------------------|----------------------|
|                       | <b>PF 534</b>        |
| <b>Physical State</b> | Aerosol              |
| <b>Color:</b>         | Opaque, Gray, Silver |

|                                   |                                    |
|-----------------------------------|------------------------------------|
| <b>Odour:</b>                     | Solvent odour                      |
| <b>Solubility :</b>               | Practically insoluble in water     |
| <b>Flash point:</b>               | - 96.4°C (- 141.52°F) (propellant) |
| <b>Auto ignition temperature:</b> | Not available                      |
| <b>MIR:</b>                       | 0.89 MIR                           |

### **PRECAUTIONARY INFORMATION**

Refer to product label and Safety Data Sheet for health and safety information before using this product.

### **SAFETY CONSIDERATION**

Safety Data Sheets are available at [www.proformproducts.com](http://www.proformproducts.com) or upon request at [info@proformproducts.com](mailto:info@proformproducts.com). These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

### **TECHNICAL INFORMATION**

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

### **PRODUCT USE**

Many factors beyond Pro Form's control and uniquely within user's knowledge and control can affect the use and performance of a Pro Form product in a particular application. Given the variety of factors that can affect the use and performance of a Pro Form product, user is solely responsible for evaluating the Pro Form product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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