

Product Data Sheet

Cavity Wax Kit

PF 574

Do it yourself wax based rustproofing system for inner panel protection. Easy to apply. Use on doors, rails, fenders, posts, trunks and any hard to reach areas.

PRODUCT

KIT CONTAINS

PF 574

- 2 cans of Cavity Wax 489 g (17.25 oz) Aerosol 1 - 36" Flexible Wand with a 360° brass spray tip (provides complete coverage)
- 2 5" extension tubes
- 2 aerosol spray nozzles
- 1 Flexible Wand Cleaner 170 g (6 oz) Aerosol
- 12 1/2 inch plugs

READ ALL INSTRUCTIONS AND SAFETY PROCEDURES PRIOR TO USING! IMPORTANT! This product contains hazardous materials.

Proper protective equipment should be used at all times. Please consult labels on each product as well as the safety data sheet for complete safe handling procedures and personal protection information.

NOTE: TEST ON A HIDDEN AREA BEFORE USING TO MAKE SURE THE PRODUCT PERFORMS TO YOUR SATISFACTION.

FOR USE ON:

- Doors
- Tailgates
- Pillars
- Rocker Panels
- Front and center posts
- Rear trunk and panels
- Headlight areas
- Underbody structural and frames
- Under the hood
- Rear post and quarter panel
- Rear fender quarter

It is important to use OEM pre-pierced hole whenever possible. Should you need to drill new holes, take all precaution not to compromise structure or mechanical parts pf the vehicle. Apply rustproofing on contour (bare metal of the newly pierced holes before sealing with rubber plug.

PROCEDURE FOR RUSTPROOFING:

- 1. Applications using 5 inch extension tube (Attached to side of can): High delivery. Remove tube from side of can, and twist into nozzle already inserted in can.
- Applications using 5 inch extension tube: Low delivery. Insert tube into extra spray nozzle included in the kit. Remove original spray nozzle from can and, with a twisting motion, insert nozzle with extension tube.
 Note: extension tube must be inserted at a slight angle.
- 3. Applications using the 36' 360° Flexible Wand: Remove spray nozzle from can and insert spray nozzle with 36' 360° wand into can. (The Flexible Wand already has the spray nozzle attached).



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4. For mist or fog applications, use white spray nozzle with red insert.

PREPARATION OF VEHICLE:

Use product in driveway (outside) or in a well ventilated garage. Use cardboard or paper on the floor. There may be wax dripping out of access holes.

HEADLIGHT AREAS: Access to this area varies widely for different models. Normal access areas are:

- From inside hood, unless holes are already present, drill hole through inside quarter panel above headlight.
- Through flexible rubber baffle near radiator grille.
- Under car fender area through existing access holes or by drilling one ½ inch access hole through front fender baffle. In some vehicles it may be desirable to remove headlight assembly.
- 1. Choose the best method for your car and continue.
- 2. Spray thoroughly with rustproofing.
- 3. Do this for both sides of the car.
- 4. Apply rustproofing on contour (bare metal) of the newly pierced holes before sealing with rubber plug.

TRUNK

- 1. Remove spare tire, tools, floor mat and padding.
- 2. Spray rustproofing between rear well and quarter panels. Be careful to spray in tight corners where the body and fender sheet metal is joined. Spray entire trunk floor including tire well and braces.
- 3. Spray bottom of trunk lid and latch area through existing holes inside lid. Replace spare tire, floor mat and padding at your convenience. **NOTE: This product will remain tacky to the touch.**

DOORS (be sure windows are full up position)

- 1. If necessary, carefully drill a 1/2 inch hole 6-8 inches from bottom of the door. CAUTION: When drilling car doors equipped with power windows, do not damage internal mechanism. By prying up corner of door upholstery, mechanism components may sometime be located. Replace upholstery before continuing. In trucks or on some large door two holes may be needed to assure complete coverage.
- 2. By inserting the wand into the holes at full length and withdrawing slowly while spraying, the aerosol mist will cover all exposed areas inside the door with a good protective coating. Repeat for good coverage.
- 3. Insert rubber plugs to seal holes created by drilling.
- 4. Use this process on all doors.
- 5. It is important to wait a minimum of 6 hours before using power windows and locks.

FRONT AND CENTER POSTS

- 1. Carefully drill one hole 4-6 inches above the bottom weld joint.
- 2. Insert wand into hole and spray thoroughly in all directions.
- 3. Insert rubber plug to seal holes created by drilling.
- 4. Do this on both sides of the vehicle.

REAR POST AND QUARTER PANEL: On some models, rear posts and quarter panels can be covered from inside the trunk. If not, proceed as described below.

- 1. Carefully drill one hole in the rear post, 4-6 inches above the weld joint on door step.
- 2. Insert spray wand, direct slightly downward, and spray thoroughly while withdrawing. Repeat by directing spray wand upward while withdrawing.
- 3. Install rubber plug to seal hole.
- 4. Repeat on other side of vehicle.



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UNDERBODY STRUCTURAL AND FRAME MEMBERS

- 1. Safely raise car with jack to expose as much undercarriage as possible (can be done in multiple steps).
- 2. Spray all inner areas of boxed frame members through existing drain holes with rustproofing.

ROCKER PANELS (below doors)

- 1. Raise one end of the car with a bumper jack or hoist to highest position and examine the rocker panel. All cars are equipped with drainage holes or drainage louvers.
- 2. Probe in all access holes for internal baffles. Insert wand into access holes or louvers and spray in all directions. Be sure to spray on both sides of internal baffles if present.
- 3. Repeat process on other side of car.

REAR FENDER QUARTER

- 1. Raise car with bumper jack. If this area cannot be reached from the trunk area, it can be reached from underneath the rear fender through existing rubber plug in boxes.
- 2. Insert spray wand through existing hole and spray in all directions. NOTE: If no hole exists, drill one hole in the baffle and spray as previously directed. Seal hole with rubber plug.
- 3. Repeat on the other side of the car.

BUSES, VANS, SUV'S AND MOBILE HOMES

Metal body supports (ribs) are much longer in vehicles of this type than in automobiles. Most supports are "U" shaped formed from metal and spot welded to the body skin and rocker panel. Being close fitting, rustproofing is often hard to apply. Interiors of the supports can usually be reached through openings at the bottom. But, lacking such an opening, holes must be drilled at appropriate intervals into the support to permit inserting the spray wand. Coverage of these enclosed areas is important.

Make sure to remove paneling and upholstery that could be contaminated by. The rest of the vehicle can be done by following the procedure outlined for automobiles.

STATION WAGONS

Procedure is the same as for automobiles. However, tailgates on station wagons are unusually vulnerable to inside out rusting. Because they contain a large amount of internal mechanism, it is desirable to remove the upholstery panel on even new wagons. If the metal surfaces then show excessive rusting, clean with wire brush before spraying. Whether you remove the upholstery panel or not, extreme caution should be used in drilling the tailgate because of the automatic window control mechanism. Do not use power windows & locks for 4-6 hours. Allow the solvent to evaporate.

TRUCKS

Follow the procedure outlined for automobiles in protection smaller panel trucks and cabs and undercarriage in large trailer trucks.

CLEAN UP

Rustproofing mist will not harm automotive finishes or components. Avoid direct application to rubber, fiberglass, electrical and mechanical components. Overspray can be removed with mineral spirits.

Rustproofing dries to a tacky surface in about 4 hours. It will not harden, crack, chip or peel. The vehicle may be used a couple of hours after the application is completed.



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USE PRO FORM PAINTABLE RUBBERIZED UNDERCOAT (PF 500) FOR:

- Undercoating
- Rocker Panel (undercarriage)
- Rear Fender Quarter
- Fender Wells and Beads

Prior to painting, protect rocker panels with PF 532 Rubberized Gravlguard.

TECHNICAL DATA:

	PF 573	PF 575
Physical State	Aerosol	Aerosol
Color:	Light brown, opaque	Clear
Odour:	Solvent odour	Light solvent
Solubility :	Practically insoluble in water	Miscible
Flash point:	42°C (108°F) (propellant)	-104°C (-155.2°F)
Auto ignition temperature:	No Data	Not available
MIR:	0.26 MIR	Not available

PRECAUTIONARY INFORMATION

Refer to product label and Safety Data Sheet for health and safety information before using this product.

SAFETY CONSIDERATION

Safety Data Sheets are available at www.proformproducts.com or upon request at info@proformproducts.com. These are provided to help our customers satisfy their own handling, safety and disposal needs, and those required by local applicable health and safety regulations. Our Safety data sheets are updated regularly, therefore, please review the most current Safety Data Sheet before handling or using any product.

TECHNICAL INFORMATION

The technical information, recommendations and other statements contained in this document are based upon tests or experience that Pro Form believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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